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SAFETY DATA SHEET

1. Identification

Material name: AlphaGrade™ Top Coat

Material: 355700B850

Recommended use and restriction on use

Recommended use: Coatings Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

Tremco U.S. Roofing 3735 Green Road Beachwood OH 44122 US

Contact person: EH&S Department **Telephone:** 216-292-5000

Emergency telephone number: 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Acute toxicity (Inhalation - dust and Category 2

mist)

Respiratory sensitizer Category 1
Acute toxicity (Inhalation - dust and Category 2

mist)

Respiratory sensitizer Category 1
Skin sensitizer Category 1

Unknown toxicity - Health

Acute toxicity, oral 0 %
Acute toxicity, dermal 0 %
Acute toxicity, inhalation, vapor 100 %
Acute toxicity, inhalation, dust 0.1 %
or mist

Label Elements

Hazard Symbol:



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Signal Word: Danger

Hazard Statement: Toxic if inhaled.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Precautionary Statements

Prevention: Do not breathe dust or mists. Use only outdoors or in a well-ventilated area.

[In case of inadequate ventilation] wear respiratory protection. Contaminated work clothing should not be allowed out of the workplace. Wear protective

gloves/protective clothing/eye protection/face protection.

Response: IF INHALED: Remove person to fresh air and keep comfortable for

breathing. If experiencing respiratory symptoms: Call a POISON

CENTER/doctor. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Immediately call a POISON CENTER/doctor. Specific treatment is urgent (see on this label). Wash

contaminated clothing before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked

up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Homopolymer of HDI	28182-81-2	60 - 100%
Hexamethylene diisocyanate (HDI)	822-06-0	0.1 - 1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion: Rinse mouth thoroughly.



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Inhalation: Call a physician or poison control center immediately. If breathing stops,

provide artificial respiration. Move to fresh air. If breathing is difficult, give

oxygen.

Skin Contact: Destroy or thoroughly clean contaminated shoes. Immediately remove

contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical

attention.

Eye contact: Rinse immediately with plenty of water.

Most important symptoms/effects, acute and delayed

Symptoms: May cause skin and eye irritation.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical:

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

No data available.

Special protective equipment

for fire-fighters:

Self-contained breathing apparatus and full protective clothing must be

worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Ventilate closed spaces before entering them. Evacuate area. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away. Do not touch damaged containers or spilled

material unless wearing appropriate protective clothing.

Methods and material for containment and cleaning

up:

Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.



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Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in

accordance with all applicable regulations.

Environmental Precautions: Avoid release to the environment. Prevent further leakage or spillage if safe

to do so. Do not contaminate water sources or sewer. Environmental

manager must be informed of all major spillages.

7. Handling and storage

Precautions for safe handling: Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes,

skin, and clothing. Wash hands thoroughly after handling. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good

industrial hygiene practices.

Conditions for safe storage,

including any incompatibilities:

Store away from incompatible materials. Store in original tightly closed

container.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
Hexamethylene diisocyanate (HDI)	TWA	0.005 ppm	US. ACGIH Threshold Limit Values (2011)

Chemical name	Туре	Exposure Limit V	'alues	Source
Hexamethylene diisocyanate (HDI)	CEILING	0.01 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.005 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Hexamethylene diisocyanate (HDI)	TWA	0.005 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	CEV	0.02 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Hexamethylene diisocyanate (HDI)	TWA	0.005 ppm 0.0	34 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)

Biological Limit Values

Chemical Identity	Exposure Limit Values	Source
Hexamethylene diisocyanate (HDI)	15 μg/g (Creatinine in urine)	ACGIH BEI (03 2015)
(Hexamethylenediamine (with hydrolysis): Sampling time: End of shift.)		

Appropriate Engineering Controls

Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.



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Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: Wear goggles/face shield.

Skin Protection

Hand Protection: Use suitable protective gloves if risk of skin contact.

Other: Wear chemical-resistant gloves, footwear, and protective clothing

appropriate for the risk of exposure. Contact health and safety professional

or manufacturer for specific information.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below

recommended exposure limits (where applicable) or to an acceptable level

(in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter,

cartridge or canister. Contact health and safety professional or

manufacturer for specific information.

Hygiene measures: Observe good industrial hygiene practices. Contaminated work clothing

should not be allowed out of the workplace. Avoid contact with skin.

9. Physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: Pale yellow

Odor: Mild petroleum/solvent
Odor threshold: No data available.

pH: No data available.

Melting point/freezing point: No data available.

Initial boiling point and boiling range: No data available.

Flash Point: 174 °C 345 °F(Setaflash Closed Cup)

Evaporation rate: Slower than Ether

Flammability (solid, gas): No Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%):

Flammability limit - lower (%):

Explosive limit - upper (%):

No data available.

No data available.

No data available.

Vapor pressure:

No data available.

Vapor density: Vapors are heavier than air and may travel along the floor and

in the bottom of containers.

Relative density: 0.95

Solubility(ies)



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Solubility in water: Practically Insoluble
Solubility (other): No data available.

Partition coefficient (n-octanol/water): No data available.

Auto-ignition temperature:No data available.Decomposition temperature:No data available.Viscosity:No data available.

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous

reactions:

No data available.

Conditions to avoid: Avoid heat or contamination.

Incompatible Materials: Alcohols. Amines. Strong acids. Strong bases. Water, moisture.

Hazardous Decomposition

Products:

Thermal decomposition or combustion may liberate carbon oxides and

other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation: In high concentrations, vapors, fumes or mists may irritate nose, throat and

mucus membranes.

Skin Contact: May cause an allergic skin reaction.

Eye contact: Eye contact is possible and should be avoided.

Ingestion: May be ingested by accident. Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.



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Specified substance(s):

Homopolymer of HDI LD 50 (Rat): > 5,000 mg/kg

Hexamethylene

diisocyanate (HDI)

LD 50 (Rat): 746 mg/kg

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Homopolymer of HDI LD 50 (Rabbit): > 15,800 mg/kg

Hexamethylene

diisocyanate (HDI)

LD 50 (Rat): > 7,000 mg/kg

Inhalation

Product: ATEmix: 0.43 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Specified substance(s):

Homopolymer of HDI in vivo (Rabbit): Not irritant Experimental result, Key study

Hexamethylene diisocyanate (HDI)

in vivo (Rabbit): Corrosive Experimental result, Key study

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause sensitization by inhalation.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified



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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.



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Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: No data available.

Other adverse effects: No data available.

13. Disposal considerations

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in

accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Contaminated Packaging: No data available.

14. Transport information

TDG:

Not Regulated

CFR / DOT:

Not Regulated

IMDG:



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Not Regulated

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

<u>Chemical Identity</u> <u>Reportable quantity</u>

Hexamethylene 100 lbs.

diisocyanate (HDI)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards Delayed (Chronic) Health Hazard

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

Chemical Identity Reportable quantity

Hexamethylene 100 lbs.

diisocyanate (HDI)

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u> <u>Threshold Planning Quantity</u>

Homopolymer of HDI 10000 lbs Hexamethylene 10000 lbs

diisocyanate (HDI)

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.



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US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

International regulations

Montreal protocol

Not applicable

Stockholm convention

Not applicable

Rotterdam convention

Not applicable

Kyoto protocol

Not applicable

VOC: When appropriately mixed with the other part, product has a VOC less water and exempt solvent of: 6 g/l

: 1 g/l

Regulatory VOC (less water and

exempt solvent)

VOC Method 310 : 0.10 %



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Inventory Status:

Australia AICS: All components in this product are listed on or

exempt from the Inventory.

Canada DSL Inventory List:

All components in this product are listed on or

exempt from the Inventory.

EINECS, ELINCS or NLP: All components in this product are listed on or

exempt from the Inventory.

Japan (ENCS) List: One or more components in this product are

not listed on or exempt from the Inventory.

China Inv. Existing Chemical Substances:

All components in this product are listed on or

exempt from the Inventory.

Korea Existing Chemicals Inv. (KECI): All components in this product are listed on or

exempt from the Inventory.

Canada NDSL Inventory: One or more components in this product are

not listed on or exempt from the Inventory.

Philippines PICCS: All components in this product are listed on or

exempt from the Inventory.

US TSCA Inventory:

All components in this product are listed on or

exempt from the Inventory.

New Zealand Inventory of Chemicals:

All components in this product are listed on or

exempt from the Inventory.

Japan ISHL Listing:

One or more components in this product are

not listed on or exempt from the inventory.

Japan Pharmacopoeia Listing:

One or more components in this product are

not listed on or exempt from the Inventory.

16.Other information, including date of preparation or last revision

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Version #: 2.1

Further Information: No data available.



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Disclaimer:

For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.