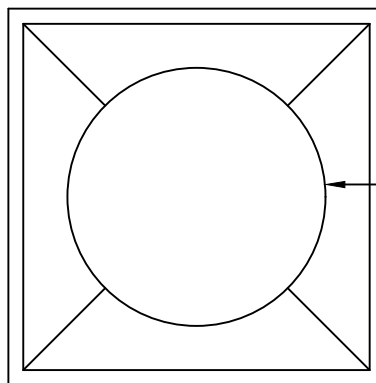


FABRICATED ROUND TO SQUARE SHEET METAL
TWO PIECE SOLDERED IN FIELD.



EXISTING ROUND
PENETRATION